# AURA™
## L I G H T B O X ☰ S

| Part Number | Qty for Step | Description |
|---|---|---|
| 1 | 1 | Base Plate |
| 2 | 2 | 36"h Half Round Vertical extrusion |
| 3 | 1 | 36"h Half Round Vertical extrusion |
| 4 | 1 | Base Plate |
| 5 | 2 | 36"h Half Round Vertical extrusion |
| 6 | 2 | 36"h Half Round Vertical extrusion |
| 7 | 2 | 36"h Lower Horizontal extrusion |
| 8 | 2 | 36"h Upper Horizontal extrusion |
| | 2 | Vertical Connector |

## Steps

1) Connect base plates [1 and 4] to vertical extrusions [2 and 5].

2) Connect vertical extrusions [2 and 3] using vertical connector.
   Repeat steps for vertical extrusions [5 & 6]

3) Connect horizontal extrusions [7 and 8] between vertical
   extrusions [2, 3 and 5, 6] as shown.

4) Place lights staggered inside the vertical extrusions making sure
   to run cords down through bottom opening.

NOTE: Lights are pigtailed together in two's.

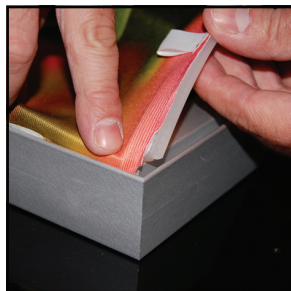5) Attach Header to Sintra Cap and place atop assembled lightbox.
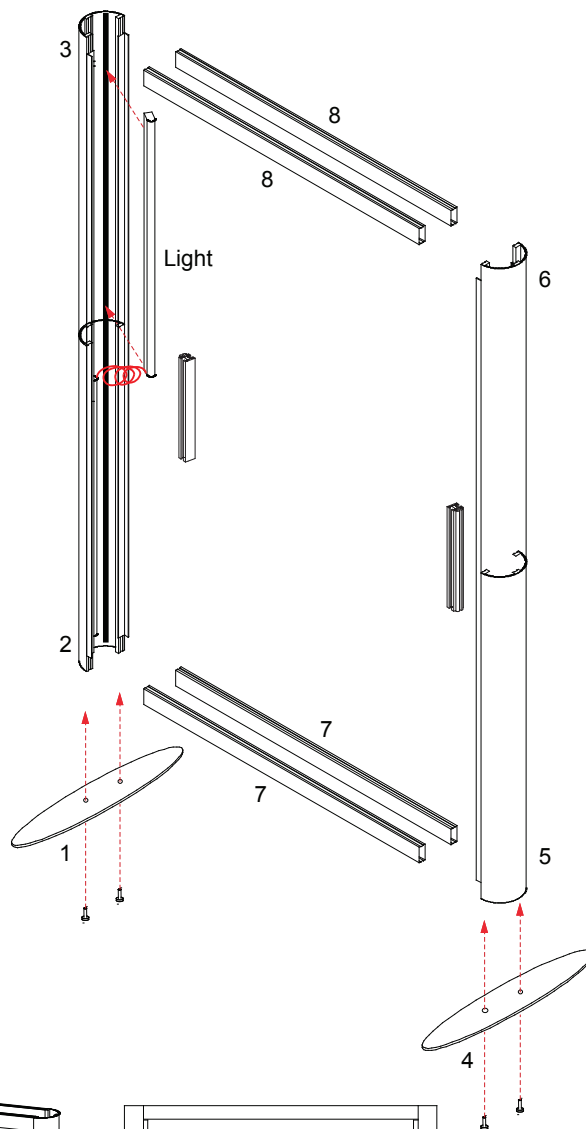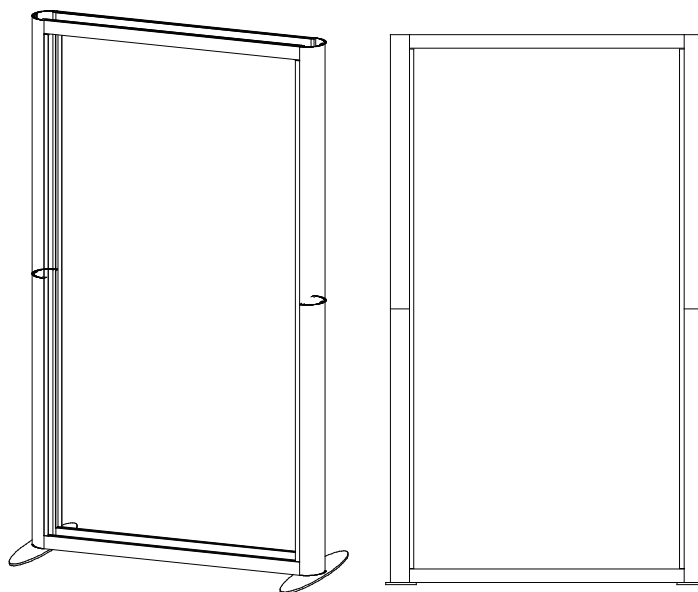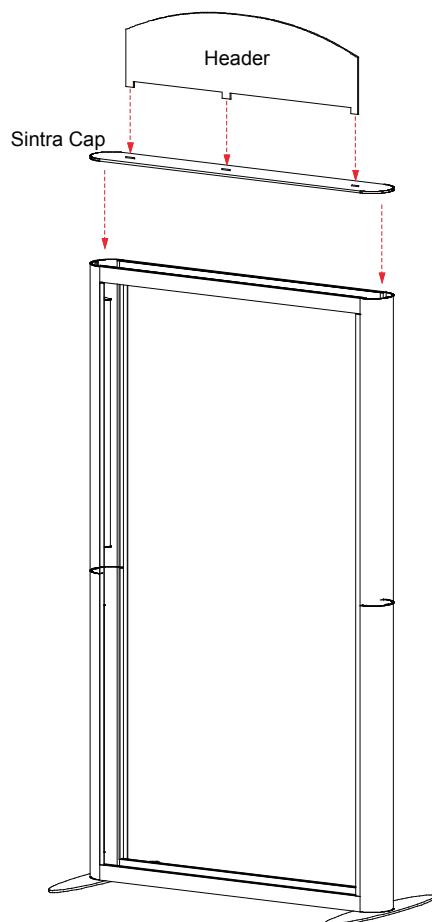
# To Ensure Proper Graphic Fit on all SEG Frames



Corner A  Corner B

Corner D  Corner C
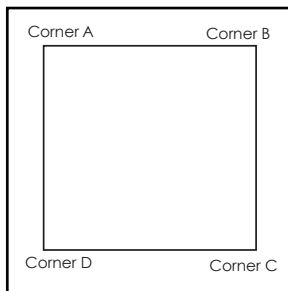
**It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.**



**Step 1**
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



**Step 2**
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



**Step 3**
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

## Graphic Removal
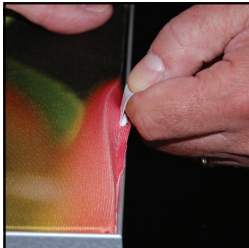


To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

## Using Your Setup Instructions

The AURA Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

## Cleaning and Packing Your Display

1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

**The Tool**

Most AURA exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

Detail A

**Typical Connection**          **Typical Connection** (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

Detail B

**8**
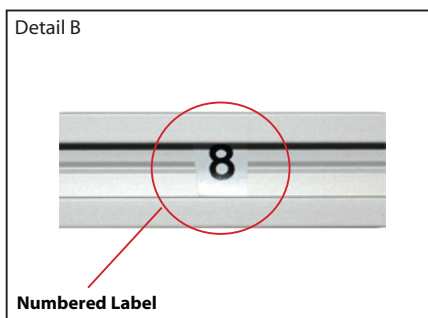
**Numbered Label**

Each extrusion contains a numbered label which corresponds with setup instructions.
The label is located within a groove of the extrusion (when possible). With AURA the labels contain Black numbers unless otherwise specified.

Detail D

**Base Plate Connection**
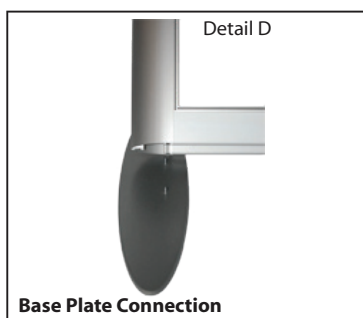
Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.

Detail E

Setscrews

**Vertical Connection**
(remove only two setscrews)
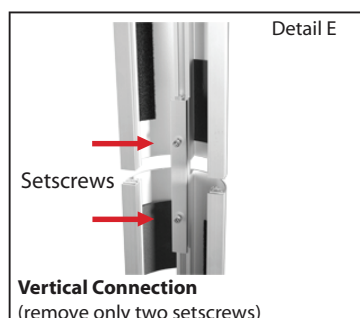
When vertical extrusions are packed in portable cases rather than crates or tubs, they must broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING