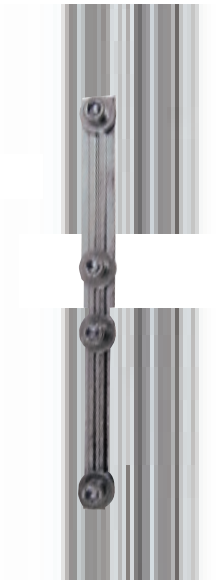
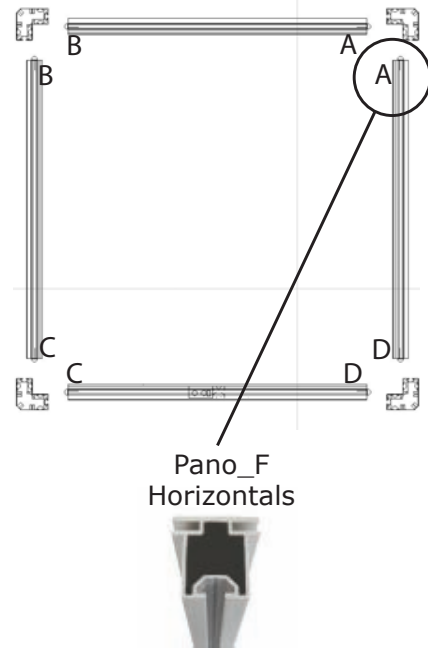


Panoramic Frame

Component - Pano_Tower_EX

Frame Assembly

Parts -	total # of pieces
Pano_L_Frame	8 to make 4 posts
Pano_F-Frame - Top	4
Pano_F-Frame - Bottom	4
Strengthen Support Horizontal	5
Strengthen Support Vertical	2 to make 1 post
Junction Link	5
Corner Brackets	12
W:36" D:36" H:120"	



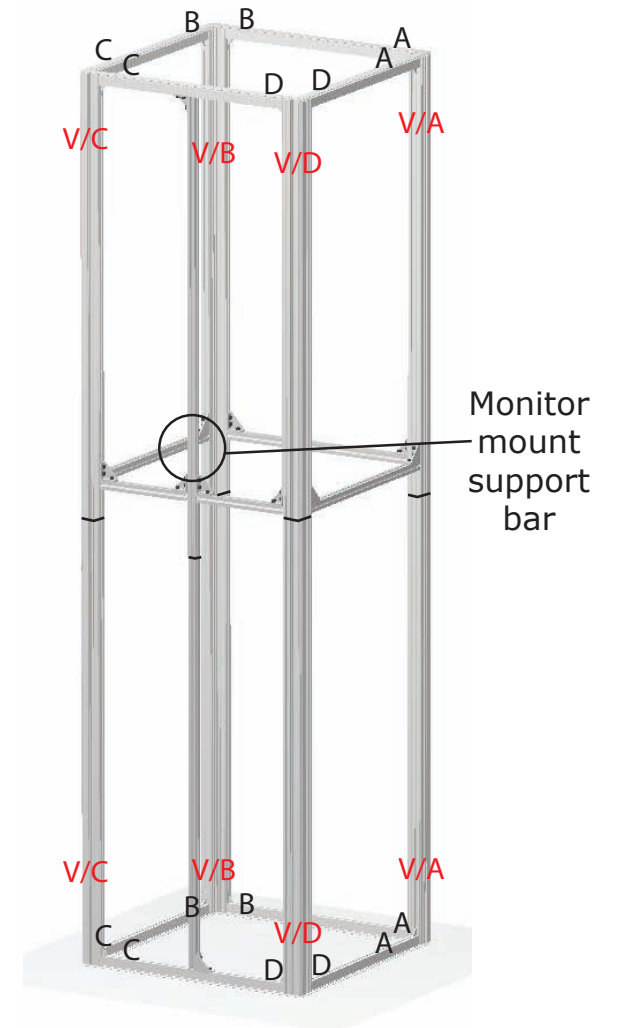
Step 1 - Arrange bottom Pano_F horizontal sections in place according to frame detail. Corner connectors will already be in place and sections will be labeled with a single letter at each end.

Step 2 - Assemble vertical posts. Vertical extrusions are labeled with a V then a second letter that corresponds to the adjoining horizontal piece, V/A. The bottom post will have leveling feet pre-installed and the top half will be capped only. Join vertical posts using joint connectors, tighten with supplied Allen wrench.

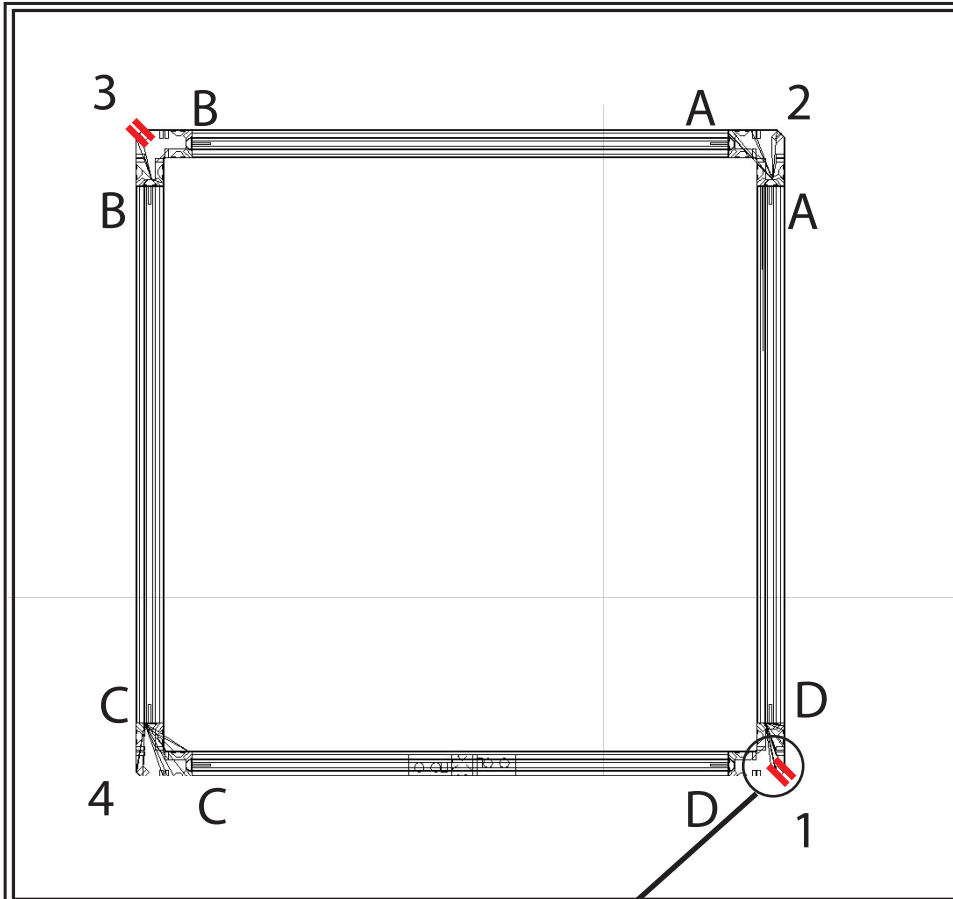


Step 3 - Place assembled vertical posts down onto corner connector on horizontal section. Do one wall or section at a time. Green D screw on each horizontal side of corner connectors is already tight. Tighten D screws on vertical posts.

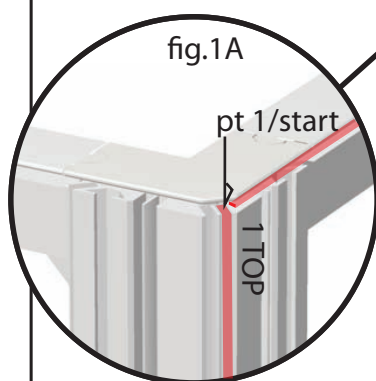
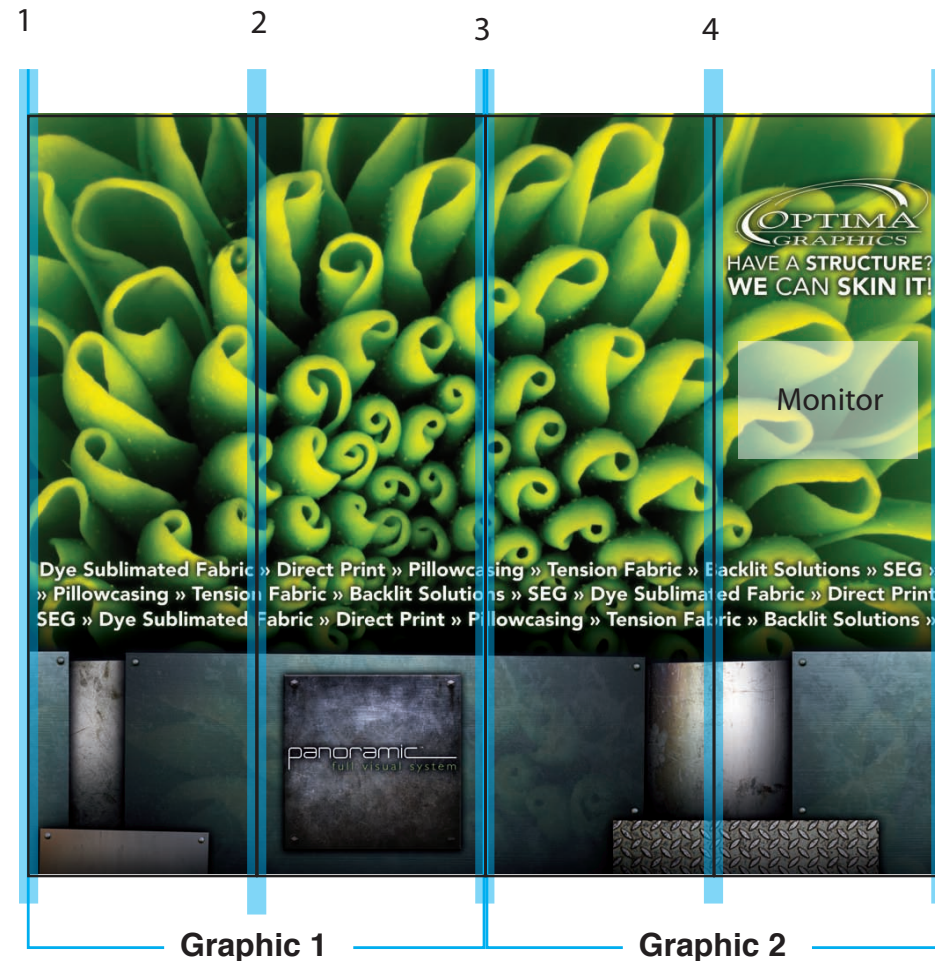
Step 4 - Top horizontal posts will have the same labels as the bottom horizontals with corner connectors attached. Slide top extrusion connectors down onto tops of vertical posts. Tighten D screws on vertical posts.



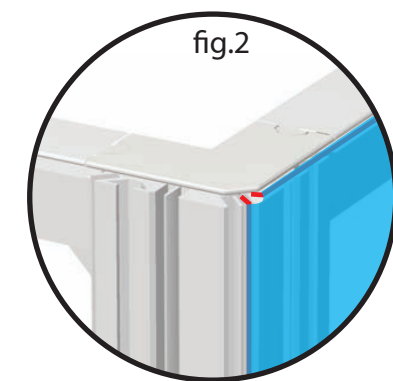
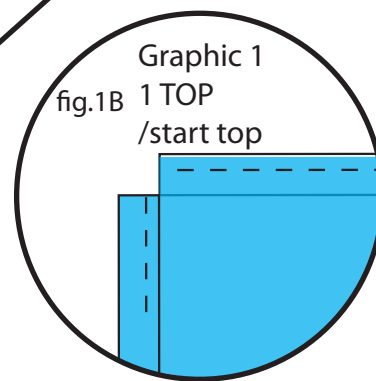
Step 5 - Assemble vertical support bar for monitor mount using junction link. Attach centered in space between C and D to horizontals using corner brackets and supplied Allen wrench. Attach horizontal support bars above junction links on vertical supports using corner brackets.



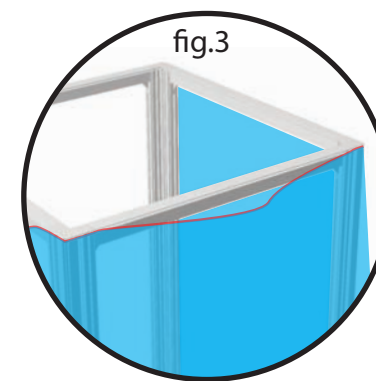
-- start/stop point on frame — corner/wrap location — start/stop point on graphic



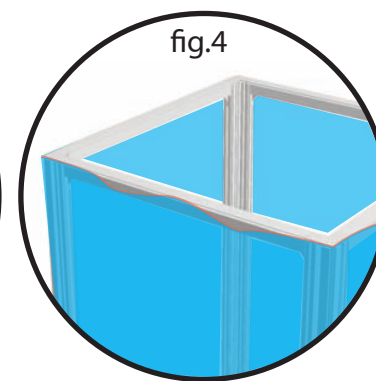
Step 1 - Identify start point on top of frame (fig. 1A, label - 1 TOP) and graphic top left corner (fig. 1B, shown in blue).



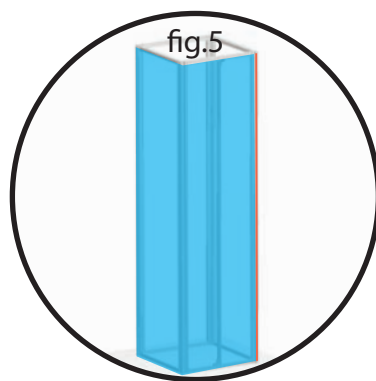
Step 2 - Insert 1 Top corner of graphic and welt into top groove of L vertical post at point 1. Align welt on left with vertical groove, insert a few inches. See fig. 2



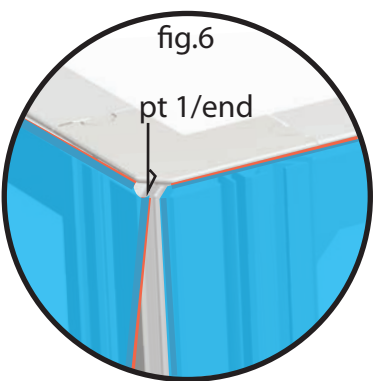
Step 3 - Align corner 2 of graphic with corner 2 on frame. Continue aligning corners around frame to final stop point.



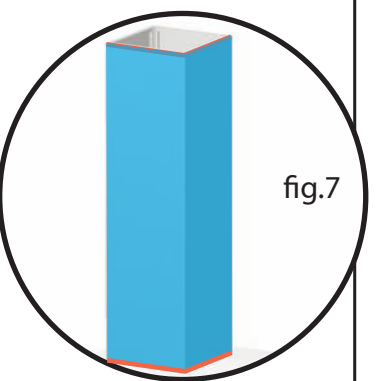
Step 4 - Work in top welt between corners from center out to corners making sure graphic is evenly distributed.



Step 5 - Insert welt in vertical grooves between top and bottom corners. Work from corner to corner making sure graphic is evenly distributed.



Step 6 - For frames with multiple graphics, Align next graphic with first. Follow steps 1-6 before doing bottom.



Step 7 - Follow steps 1-5 for bottom of graphic.