





Panoramic Frame

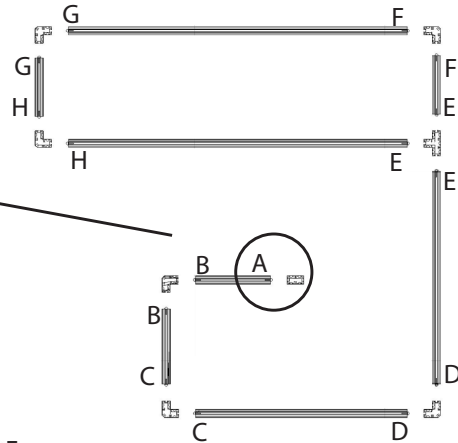
Component - Pano_Tower_D

Frame Assembly

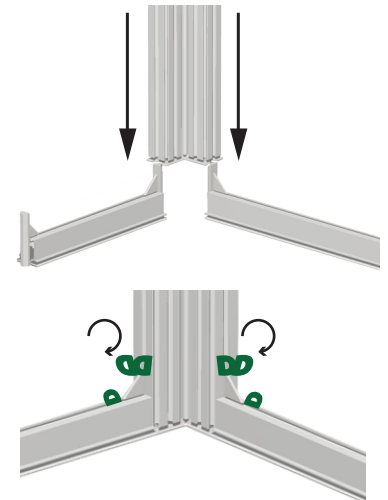
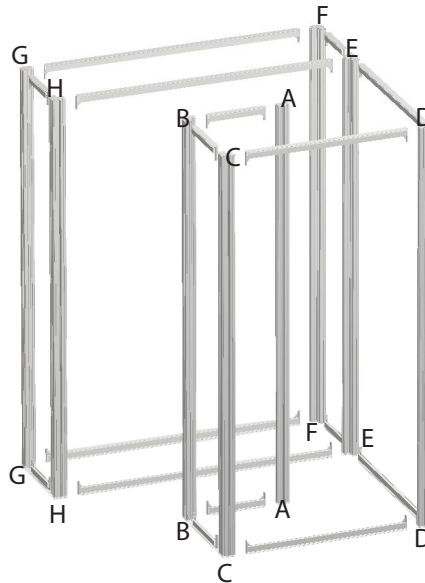
Parts -	total # of pieces	Pano_T-Frame	Pano_L-Frame	Pano_I-Frame	Pano_F-Frame Horizontals
Pano_T-Frame	1				
Pano_L-Frame	6				
Pano_I-Frame	1				
Pano_F-Frame - Top	8				
Pano_F-Frame - Bottom	8				
W:70.3" D:62.02" H:94.5"					

Note: Frame connection points are labeled with letters.
Graphic installation points are identified with numbers.

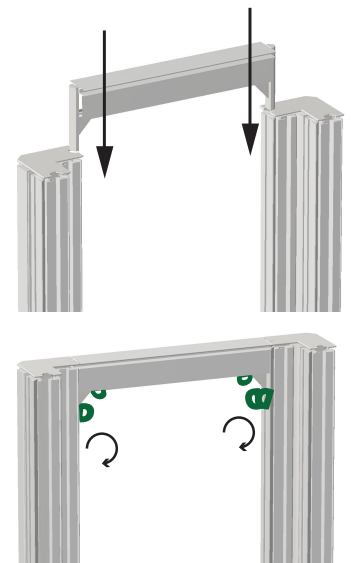
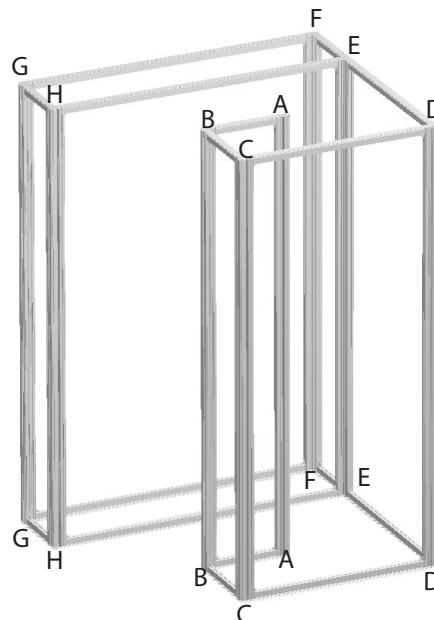
Step 1 - Arrange bottom Pano_F horizontal sections in place according to frame detail. Corner connectors will already be in place and sections will be labeled with a single letter at each end.



Step 2 - Place assembled vertical posts down onto corner connector on horizontal section. Do one wall or section at a time. Tighten D screws on vertical posts.



Step 3 - Top horizontal posts will have the same labels as the bottom horizontals with corner connectors attached. Slide top extrusion connectors down onto tops of vertical posts. Tighten D screws on vertical posts.



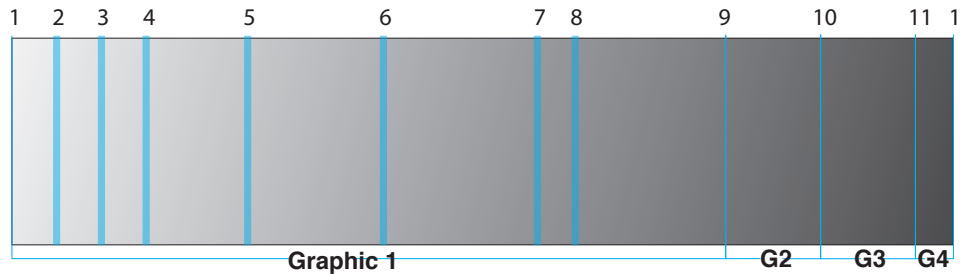
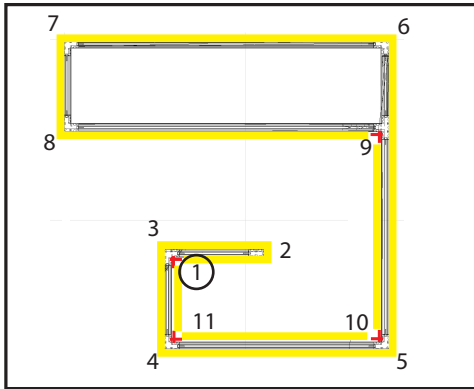
Helpful hint - Assemble one wall section at a time, then connect them.
Example - connect A through D completely, then attach D/E, then the E through H section and so on.

Dismantle - Loosen D screws on vertical posts only to disassemble.
Keep corner connectors attached to horizontals.

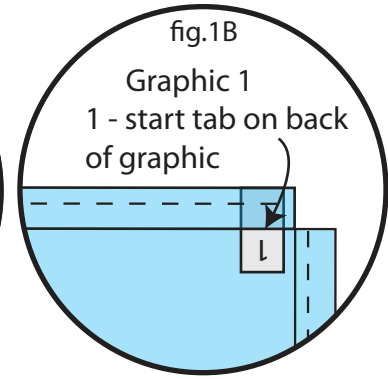
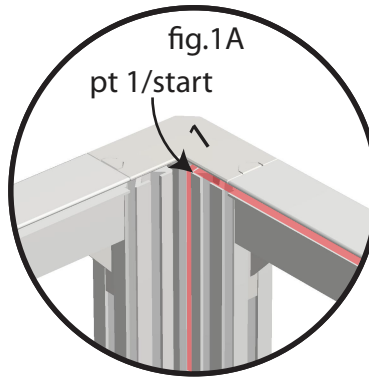
Panoramic Frame

Component - Pano_Tower_D

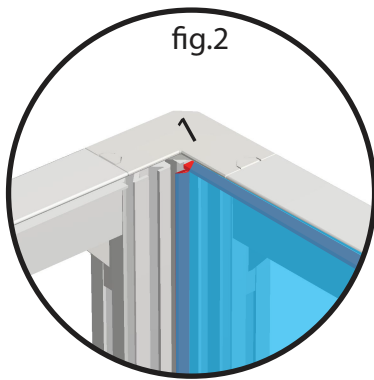
Frame Graphic Installation



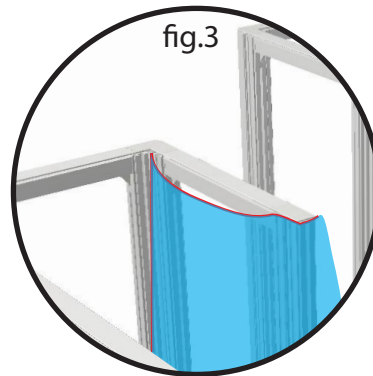
Note: Frame connection points are labeled with letters.
Graphic installation points are identified with numbers.



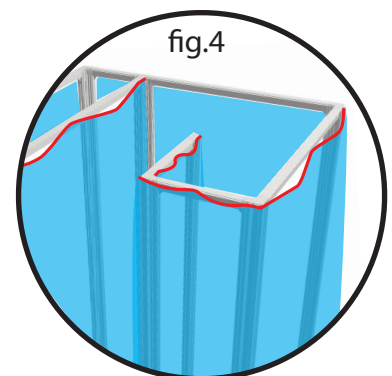
Step 1 - Identify start point on top of frame (fig. 1A, label-1) and graphic top left corner with start tab (fig. 1B, shown in blue).



Step 2 - Insert 1 Top corner of graphic and welt into top groove of L vertical post at point 1. Align welt on left with vertical groove, insert a few inches. See fig. 2



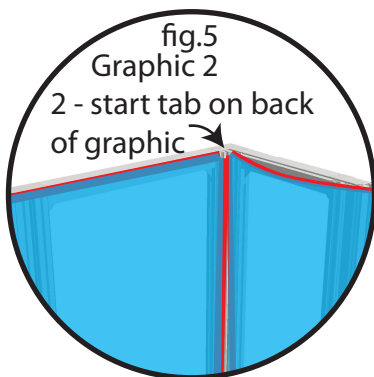
Step 3 - Align corner 2 of graphic with corner 2 on frame. Continue aligning corners around frame to final stop point.



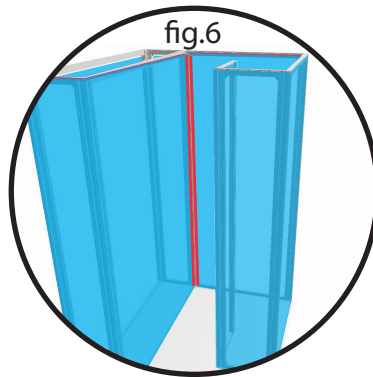
Step 4 - Work in top welt between corners from center out to corners making sure graphic is evenly distributed.

Corners must be done first to assure proper fit.

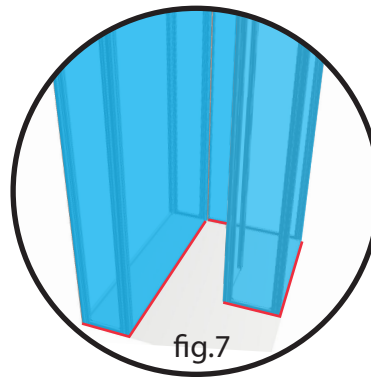
Be sure to push graphic into the groove, not slide.



Step 5 - For frames with multiple graphics, align next graphic with first. Follow steps 1-5 before doing sides and bottom.



Step 6 - Insert welt in vertical grooves between top and bottom corners. Work from middle out making sure graphic is evenly distributed. Take care to align continuous images.



Step 7 - Follow steps 1-5 for bottom of graphic.

