

# Panoramic Frame

## Component - Pano\_Tower\_A

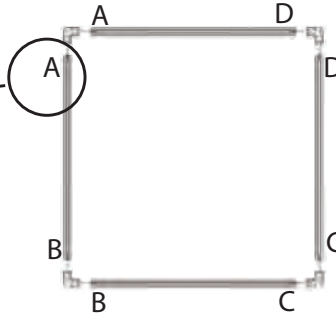
## Frame Assembly

Parts -	total # of pieces	Pano_L-Frame	Pano_F-Frame Horizontals	Lateral Joint
Pano_L-Frame	8			
Lateral Joint	4			
Pano_F-Frame - Top	4			
Pano_F-Frame - Bottom	4			

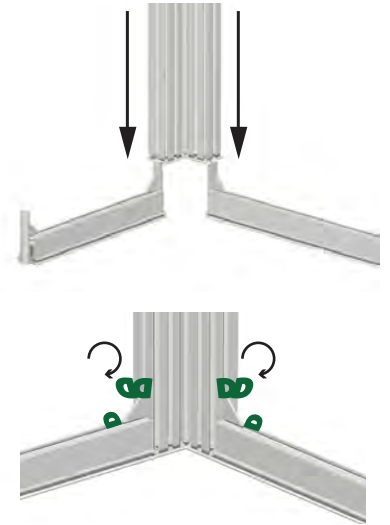
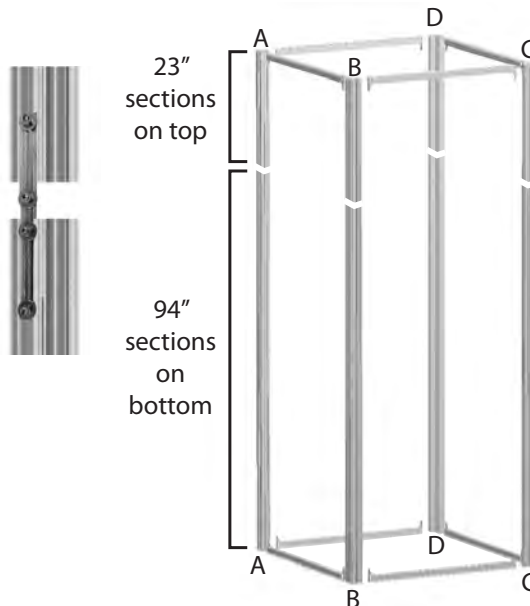
W:46.3" D:46.3" H:117.5"

**Note: Frame connection points are labeled with letters. Graphic installation points are identified with numbers.**

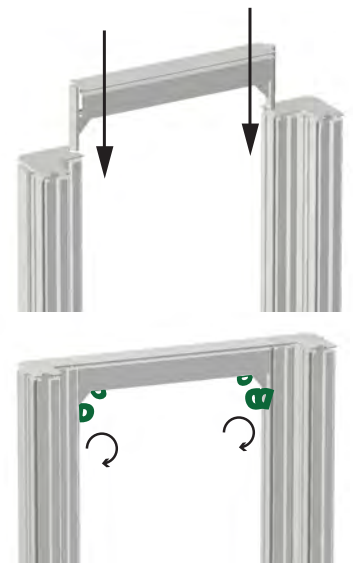
Step 1 - Arrange bottom Pano\_F horizontal sections in place according to frame detail. Corner connectors will already be in place and sections will be labeled with a single letter at each end.



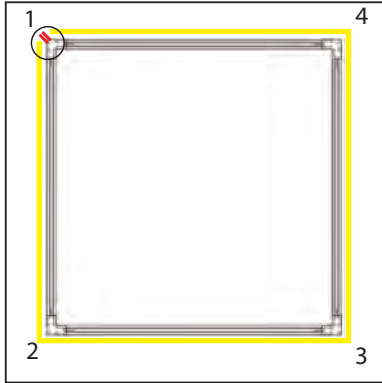
Step 2 - Assemble vertical posts. 4 long and 4 short lengths. Vertical extrusions are labeled with the letter that corresponds to the adjoining horizontal piece. The bottom post will have leveling feet pre-installed and the top half will be capped only. Join vertical posts using the lateral joint connectors. Tighten with supplied Allen wrench.



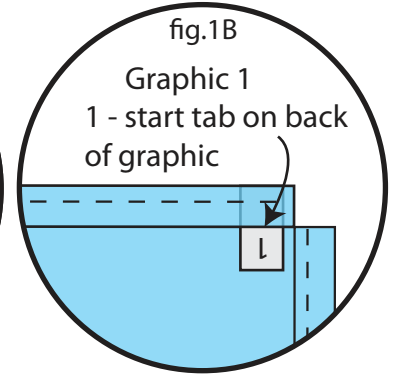
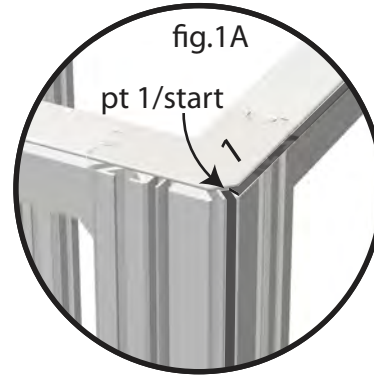
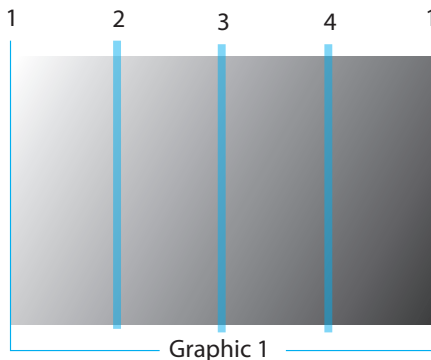
Step 3 - Place assembled vertical posts down onto corner connector on horizontal section. Do one wall or section at a time. Tighten D screws on vertical posts.



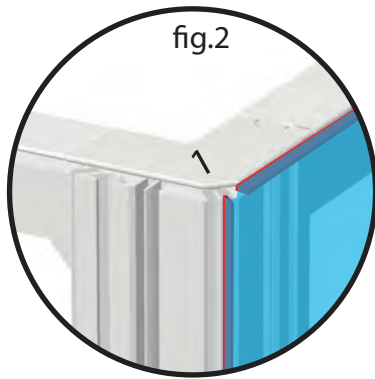
Step 4 - Top horizontal posts will have the same labels as the bottom horizontals with corner connectors attached. Slide top extrusion connectors down onto tops of vertical posts. Tighten D screws on vertical posts.



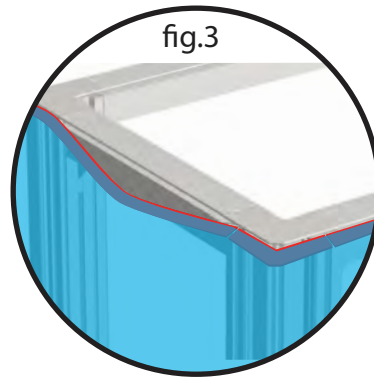
**Note: Frame connection points are labeled with letters. Graphic installation points are identified with numbers.**



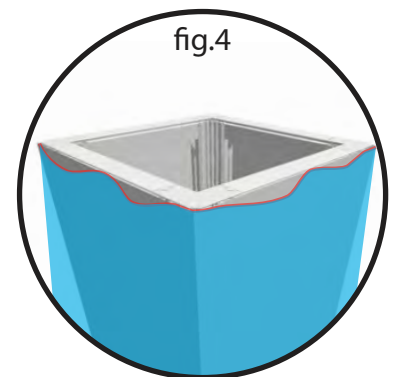
Step 1 - Identify start point on top of frame (fig. 1A, label-1) and graphic top left corner with start tab (fig. 1B, shown in blue).



Step 2 - Insert 1 Top corner of graphic and welt into top groove of L vertical post at point 1. Align welt on left with vertical groove, insert a few inches. See fig. 2



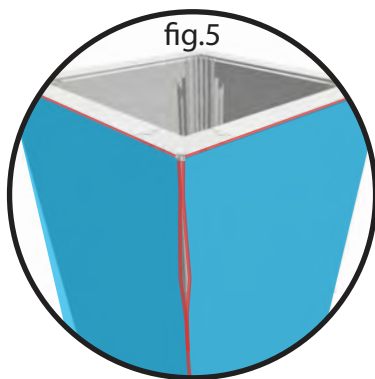
Step 3 - Align corner 2 of graphic with corner 2 on frame. Continue aligning corners around frame to final stop point.



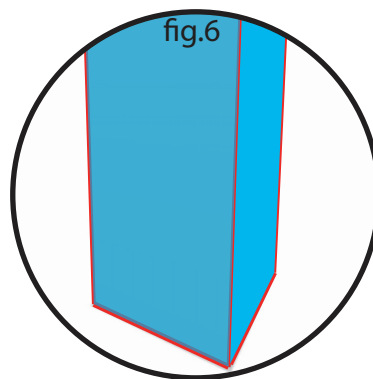
Step 4 - Work in top welt between corners from center out to corners making sure graphic is evenly distributed.

**Corners must be done first to assure proper fit.**

**Be sure to push graphic into the groove, not slide.**



Step 5 - Insert welt in vertical grooves between top and bottom corners. Work from middle out making sure graphic is evenly distributed.



Step 6 - Follow steps 1-5 for bottom of graphic.

